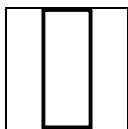
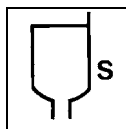




# 01230 - ACRIFAN 1K CLEAR



Single Pack

16" DIN 3  
at 20° CØ 1,4 mm  
4 Atm  
N° of coats: 2-3Drying time at 20°C  
6 hours

## DESCRIPTION

One component acrylic clear.

## USE

In car refinishing, especially for door shuts and inner parts.

## CHARACTERISTICS

- Ready for use
- Very easy to apply
- Fast drying
- Easy to polish
- Easy to repair
- High gloss
- Not yellowing

## SUBSTRATE PREPARATION

Apply the HYDROFAN basecoat, allowing 20 - 40 min. flash-off at 20 °C.

## APPLICATION

Spray application.

**For door shuts and inner parts**, the product is ready for use.

Prepare the following mixture **in order to improve the resistances**:

01230 ACRIFAN 1K CLEAR  
00362 HS HARDENER MEDIUM  
00740 - 00741 - 00742 THINNER AUTOREFINISHING

by volume	by weight
	1000 parts
	130 parts
	0-200 parts

Pot-life at 20° C: 2 hours

Spray viscosity at 20° C: 16" DIN3


Ø Air cap: 1,4 mm

Air pressure: 4 bar

Number of coats: 2-3

Interval between coats: 10 min. at 20° C

Film thickness: 20-30 µ



Theoretical coverage: 5,6 m<sup>2</sup> for 1 lt of mixture at 25 μ  
5 m<sup>2</sup> for 1 kg of mixture at 25 μ

**DIR 2004/42/CE: Special finishes IIB/e – VOC ready for use 840 g/l**  
**This product ready for use contains at most 826 g/l VOC**

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#### **DRYING TIME**

##### **Air drying at 20 °C**

Dust-free: 3 - 5 min.

Tack-free: 15 – 20 min.

Through drying: 6 hours

Polishing after: 6 hours

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#### **NOTE**

The product has good outdoor resistance even if it is used without hardener, but the resistance to petrol is not good, so we do not suggest it for car exteriors.

**TECHNICAL DATA SHEET N° 0401-GB**  
**UPDATED 01/2009**

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy. THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL