

Mipa BC

2-Schicht-Basislack

Product Information

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Base-coat enamel specially formulated for the complete or partial respray of commercial vehicles, machines, motorcycles and heavy goods vehicles in clear over base system. By overcoating with Mipa 2K-HS-Klarlack and 2K-MS-Klarlack a high gloss, weather resistant paint is obtained.
Consumption: 7 - 9 m²/l.

Colour shade	Mipa Color-System		
Mixing ratio	2 : 1 by volume with Mipa BC-Verdünnung		
Hardener			
Thinner	Mipa BC-Verdünnung		
Spraying viscosity 20°C	16 - 18 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun	3 - 4 bar	1,3 - 1,4 mm	2 - (3)
HVLP	2,5 - 3,0 bar (Nozzle int.pressure 0,7 bar)	1,3 mm	2 - (3)
Pot life	-		
Coat thickness / dry film	15 - 20 µm		
Curing time / Flash off time	2 - 5 min. between spraying operations		
Dry	recoat time	dust dry	set to touch
Object temp. 20°C	after 10 - 15 min. can be overcoated with Mipa 2K-Klarlack		

Special remarks:

Processing conditions: from + 10 °C and up to 75% relative air humidity.
To increase the spraying viscosity of the mixing paint it is possible to use Mipa BC-Additiv VDG-HV instead of Mipa BC-Verdünnung (see also the Product Information Mipa BC-Additiv VDG-HV). Please check for colour accuracy prior to use.
Do not use directly on old thermoplastic paints!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.