



Mipa Fast-Filler-Spray

Product Information

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Art.Nr.: 21303 7040

Mipa Fast-Filler-Spray is a chromate free 1K repair filler with excellent filling power. Suitable for application on abraded old 2K paint work, factory primers and directly on steel, aluminium and galvanized substrates. Time saving results can be achieved due to excellent sandability and the fast drying time. Through the extremely fine atomisation of the spray, it is easy to achieve a transition, between the old paint work and the spot repair, without the rough overspray; thus, minimizing the subsequent intermediate sanding work. Perfect for spot-repair!



Substrate:

Blank steel and aluminium, galvanized and intact old 2K paint work.
Not suitable for the application on thermoplastic substrates.



Pretreatment / Cleansing:

Sand and clean with Mipa Silikonentferner

Characteristics:

Fast drying
Outstanding sandability
Excellent filling power
Resistant against silicone-remover
Recoatable with all commercial solvent and water based
1K and 2K top coat systems

**Colour /
Grade of Gloss:**

grey / mat

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test. Spraying distance approx. 20 - 30 cm
2 - 3 applications, dry-film thickness 40 - 50 µm

Flash-off:



3 - 5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



Drying:

Dust dry:	after approx. 5 min.
Set to touch:	after approx. 10 min.
Re-coatable:	after approx. 30 min.
Sanding:	after approx. 30 min.

**Subsequent
Processing:**



Dry sanding: P 400 - P 500



Wet sanding: P 800

**Processing
Conditions:**

From +10°C and up to 80% relative air humidity.
Do not re-coat with polyester spray fillers!

Storage:

In tightly closed original containers at least 2 years shelf life

**VOC
Content:**

EU limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains a maximum of 715 g/l VOC [5.97 lbs/gal]

**Safety
Information:**

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.